Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Orders	
	Maximo		
Today Date: 11/7/2011		Operator Name:	
Shift: Days		Crew: A&C	Plant:
Safety		Enviro	onmental

Shutdown Comments

General Comments:

DHT

- * Plant Shut Down
- * V1660 PIC063A LOTOed for West Side / Bleeder open
- * K1600 S/D Lube oil / Seal oil down Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Closed MOV 841 H2S to C840
- * Put V825 in service
- * C810 15LL015 hard alarm fixed C860 15LL061 hard alarm fixed
- * Lots of staging removed from 5H2S this shift

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* H2S odor around the top of V815 / Snooped every on everything on 815 with no results						
Atomos Area Comments:						
Vac Area Comments:						
Furn Area Comments:						

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Orders	
	Maximo		
Today Date: 11/5/2011		Operator Name:	
Shift: Nights		Crew: A&C Plant:	
Safety		Environmental	

Shutdown Comments

General Comments:

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

DHT

* Blinds flipped on C810 skim line, line to relief next to PIC0812, Steam to C830 and C830 drain

* Temp. pipping disconnected at PLM from SSW and utility water. Under V860 the check valve was installed on the LPBFW

* Increased DEA circulation and injected 2 feet fresh DEA and

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

continuously injecting spent DEA * D852 in service with LPBFW L/C to climbing * Natural Gas open to front of plant	plocked in cause level kep	t		▼
Atomos Area Comments:				
Vac Area Comments:				
Furn Area Comments:				

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Orders	
	Maximo		
Today Date: 10/31/2011	Operator I	Name:	
Shift: Nights		Crew: A&C	Plant:
Safety		Enviro	nmental

Shutdown Comments

General Comments:

DHT
* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

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* Temp. pipping disconnected at PLM from SSW and utility water. Under V860 the check valve was installed on the LPBFW

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8/16/20 9:32:18 D&R Distillation ShutdownTurnover

continuously injecting spent D * D852 in service with LPBFW L/G climbing * Natural Gas open to front of pla	C blocked in caus	e level kept		▼
Atomos Area Comments:				
Vac Area Comments:				
Furn Area Comments:				

Distillation & Reforming Distillation Shutdown

Email

	Refined Orders	Submit
N	laximo	
Today Date: 10/30/2011	Operator Name:	
Shift: Nights	Crew: A&C	Plant:
Safety	Envir	onmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

** Use up all N2 from East side tank, then marry up with West side.. Air Products will come & fix gauage on East side tank Monday

5H2S

- * Pulled V870 PRD / sent out to be reset
- * Welded the steam line C860
- * The one inch PRD line on the back of the PLM taken to shop to be worked

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* Pulled 6 inch blind on the new LPG line	on the back of the		
PLM			
* Installed E820 head plate			
* E825 bundle still not in			
* Dullad a 2 inch blind to raliaf on the par	w I DC line out poor Char	nnal ctroot	▼
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			
Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Ema
Today Date: 10/28/2011	Operator Name:	
Shift: Nights	Crew: A&C Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

** Use up all N2 from East side tank, then marry up with West side.. Air Products will come & fix gauage on East side tank Monday

5H2S

* The Valves on the engineering valve list were all done except for XVLV-006 C-810 LT011 Transmitter pot bleeder valve

* Blinds pulled on the safety by-passes on C810 ,V815 , C860 and V870

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

Blinds pulled on the LPG line at the "Y" and at the 5H2S PLM > The safety jump over at the PLM needs to be installed Low point bleeders on the LPG line should be drilled out on day shift	t
K Small manifold on KOO6 installed and the temp nining across from KOO6 in the nine way was removed and the flange	
Atomos Area Comments:	
/ac Area Comments:	
urn Area Comments:	
Interior furnace work in progress.	Ŧ

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/28/2011	Operator Name:	
Shift: Days	Crew: Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

** Use up all N2 from East side tank, then marry up with West side.. Air Products will come & fix gauage on East side tank Monday

5H2S

* C-840 back I/S...Cirulated & lowered level..On stand-by

* LPG lineready to hydro on nights

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

* Deblinded V-800, C-810 & V-811blinds still in on E-800 & B/P		
* PSV's V-815, C830, C-860, V-870 & NH3 at P-845		
* Orfice plates installed off site alasses V 900		
Atomos Area Comments: Vac Area Comments:		
Furn Area Comments:		

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Or	ders	
	Maximo			
Today Date: 10/27/2011		Operator Name:		
Shift: Days		Crew:	Plant:	
Safety		TE CONTRACTOR OF THE CONTRACTO	invironmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

** Use up all N2 from East side tank, then marry up with West side.. Air Products will come & fix gauage on East side tank Sunday or Monday

5H2S

- \midst Oil to K3950 not working / Hand filling
- split* finished fresh air blinding E820 . Pulled the exchanger head & on the ground.
- * Hydro testing the LPG line down at the "Y"
- * Manways on C-860 are all closed
- * V800 and V815 manways are closed.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* V811 manway closed				
* Steaming down %NHT sour but	ane line back to Crude uni	t for clean up to rep	air valves at crude u	nit,
Atomos Area Comments:				
Vac Area Comments:				

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/25/2011	Operator Name:	
Shift: Nights	Crew: A&C Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working / Hand filling
- * Started fresh air blinding E820 to pull the exchanger head But the job foreman shut it down until the crane could be spotted
- * Hydro testing the LPG line down at the "Y"
- * LPG line at PLM to be x-rayed at shift change
- * Closed 2 Manways on C860 / Bottom manway still open Inspections said not to close it yet
- * V800 and V815 manways are closed.
- * V811 manway closed with one bolt

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

1	
* LC001 and LC061 rolled out for cleaning the vessel and	
column NEED TO BOLT them back in place	
* Safeties for C810, V810, C860, C830, and V870 Pulled / sniffed clean / and sent to be checked	
* Utility water hooked up to C840 due to the lack of pressure on the SSW	L
* Compley is an V701 Fuel Cas	ϫ
Atomos Area Comments:	

entries into C-1100, 20 and 30 inspection was in V-1103 V-1100 was curing entry into C-1180 and 90 more valves replaced V-1102 work on going hotwork continues on E-1107

Vac Area Comments:

Furn Area Comments:

8/16/20 9:32:18

Plot Limit Area Comments:

EPA

Distillation & Reforming Distillation Shutdown

Today Date: 10/24/2011 Operator Name:
Shift: Nights Crew: A&C Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working / Hand filling
- * Work continued on the new LPG line installed at the H2S PLM
- * V815 Blinded Stronger fan put at man way
- * C860 inspected at the bottom man way by engineering
- * LC001 and LC061 rolled out DON'T know why
- * Safeties for C810, V810, C860, C830, and V870 Pulled / sniffed clean / and sent to be checked
- $\mid st$ Utility water hooked up to C840 due to the lack of pressure on the SSW
- * Complex is on V701 Fuel Gas
- * V870 gas to PLM LOTO is broken.
- * PC012 gas to PLM LOTO is broken.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Blinds installed on nat. gas to feed line, V815 to 4 crude and to relief, MOV841 H2S to SRU, and med. condensate single stud replacement on H2S to C840 MOV 881

Atomos Area Comments:

Updated permits in C-1100, 30, 20, 80, 90 and V-1100, 02 and 03 continued hot work on E-1107 staging in V-1102 released hot work on on sarco knock out pots

Vac Area Comments:

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/23/2011	Operator Name:	
Shift: Nights	Crew: A&C Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working / Hand filling
- * Work continued on the new LPG line installed at the H2S PLM
- * V815 Blinded Stronger fan put at man way
- * C860 inspected at the bottom man way by engineering
- * LC001 and LC061 rolled out DON'T know why
- * Safeties for C810, V810, C860, C830, and V870 Pulled / sniffed clean / and sent to be checked
- * Utility water hooked up to C840 due to the lack of pressure on the SSW
- * Complex is on V701 Fuel Gas
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8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Blinds installed on nat. gas to feed line, V815 to 4 crude and to relief, MOV841 H2S to SRU, and med. condensate single stud replacement on H2S to C840 MOV 881

| blinds out of V 860 best tome pining to D 800 cuction | will use D 800 to pump out V 860

| Atomos Area Comments: |
| ABCR demo work commencing all blinds in place and making 1st cold cut on P-1148A suction piping | no entry in C-1100 C-1120 or C-1130 | entry in V-1100 to water wash | permit updated on C-1190 and C-1180 |
| Vac Area Comments: | LTS on going | Succession | LTS on going | Succession | Succession

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

Submit Email

Today Date: 10/23/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working / Hand filling
- * Part of the new LPG line installed at the H2S PLM
- * V815 Blinded except for 2 blinds on top

One needs staging on the north end of the deck,

The other needs staging plank removed on the south end

- * LC001 and LC061 rolled out DON'T know why
- * Safeties for C810, V810, C860, C830, and V870 Pulled / sniffed clean / and sent to be checked
- * The Orifice Plate for 15FI031 verified and signed off
- * Utility water hooked up to C840 due to the lack of pressure on the SSW

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

* Removal of temp pump out piping continues * Complex is on V701 Fuel Gas * V870 gas to PLM LOTO is broken. * PC012 gas to PLM LOTO is broken.	▼
Atomos Area Comments:	
Desalter internal cleanup in progress.	
Vac Area Comments:	
Furn Area Comments:	
Plot Limit Area Comments:	

Distillation & Reforming Distillation Shutdown

Email

	Refined Orders	Submit
Maximo		
Today Date: 10/22/2011	Operator Name:	
Shift: Nights	Crew: A&C Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

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- * Utility water hooked up to C840 due to the lack of pressure on the SSW

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

by Daniel and a City and a second at a training and a training and a second a second and a second a second and a second a second and a second and a second and a	1 1
* Removal of temp pump out piping continues	
* Complex is on V701 Fuel Gas	
* V870 gas to PLM LOTO is broken.	
* PC012 gas to PLM LOTO is broken.	-
Atomos Area Comments:	
V-1102 permit is being upgraded to fresh air upon entry.	
Vac Area Comments:	
Furn Area Comments:	

Distillation & Reforming Distillation Shutdown

Submit Email

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working / Hand filling
- * Both LPG lines air gaped at the Y / N2 purged
- * Sniffed the lines at the Y at 03:30 / both lines sniffed cleaned
- * 4 blinds left to do on LPG line
 - 3 on the lines / 1 on the PRD
- * LC001 and FC061 rolled out DON'T know why
- * Safety By Passes on V870 and C830 Blinded
- * Safeties for C810, V810, C860, C830, and V870 Pulled / sniffed clean / and sent to be checked
- * The Orifice Plate for 15FI031 verified and signed off
- * Utility water hooked up to C840 due to the lack of pressure on the SSW

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* Removal of temp pump out piping continues * Bleeders on the bottom of V800 and PC012 plugged * Complex is on V701 Fuel Gas * V870 gas to PLM LOTO is broken. * PC012 gas to PLM LOTO is broken.	▼
Atomos Area Comments:	
Vac Area Comments:	
Furn Area Comments:	

Distillation & Reforming Distillation Shutdown

Submit Email

Today Date: 10/21/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

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8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* Removal of temp pump out piping continues * Bleeders on the bottom of V800 and PC012 plugged * Complex is on V701 Fuel Gas * V870 gas to PLM LOTO is broken.	
* DC012 gas to DLM LOTO is broken	
Atomos Area Comments:	
Vac Area Comments:	
Furn Area Comments:	

Distillation & Reforming Distillation Shutdown

Today Date: 10/20/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

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- * Safeties for C810, V810, C860, C830, and V870 Pulled / sniffed clean / and sent to be checked
- * The Orifice Plate for 15FI031 verified and signed off
- * Utility water hooked up to C840 due to the lack of pressure on the SSW

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

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* Bleeders on the bottom of V800 and PC012 plugged	
* Complex is on V701 Fuel Gas	
* V870 gas to PLM LOTO is broken.	
* DC012 asc to DLM LOTO is broken	-
Atomos Area Comments:	
PRD's being pulled.	_
E-1190E-1/E-2 cold cuts almost complete	
E-1190E-1/E-2 cold cuts almost complete	
E-1190E-1/E-2 cold cuts almost complete E-1107 Demo section- 2 cold cuts made	
E-1190E-1/E-2 cold cuts almost complete E-1107 Demo section- 2 cold cuts made Vac Area Comments:	

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/19/2011	Operator Name:	
Shift: Nights	Crew: A&C Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working / Hand filling
- * Both LPG lines air gaped at the Y / N2 purged
- * Sniffed the lines at the Y at 03:30 / both lines sniffed cleaned
- * 4 blinds left to do on LPG line
 - 3 on the lines / 1 on the PRD
- * LC001 and FC061 rolled out DON'T know why
- * Safety By Passes on V870 and C830 Blinded
- * Safeties for C810, V810, C860, C830, and V870 Pulled / sniffed clean / and sent to be checked
- * The Orifice Plate for 15FI031 verified and signed off
- * Utility water hooked up to C840 due to the lack of pressure on the SSW

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* Removal of temp pump out piping continues * Bleeders on the bottom of V800 and PC012 plug * Complex is on V701 Fuel Gas * V870 gas to PLM LOTO is broken. * PC012 gas to PLM LOTO is broken.	gged		—
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			

Distillation & Reforming Distillation Shutdown

Today Date: 10/18/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working
- * LPG line wash to the sphere and back purging with N2 to blow out the H2O
- * BFW rinse complete. Low point blow down done on 860, 810, 815, P825s, K826, FC023, LC011, E825s
- * Second baker tank full, switched over to the third tank
- * Blind turned at the PLM on the STM to the front of the plant
- * Bleeders on the bottom of V800 and PC012 plugged
- * Complex is on V701 Fuel Gas
- * V870 gas to PLM LOTO is broken.
- * PC012 gas to PLM LOTO is broken.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

```
* N2 to V-870..
* Most of the temp piping connected.
* E-800 bearing work
Blinds installed on nat. gas to feed line, V815 to 4 crude and to relief, MOV841 H2S to SRU, and med. condensate
cinals stud replacement on HOC to COM MOV 901
Atomos Area Comments:
E-1195 and E-1185's out and on the ground
hydroblasted the E-1103,5's,6 and 7's
C-1130 blinded and ventilating
C-1120 has two blinds remaining
C-1180 cleanout ongoing
C-1190 has been entered
C-1100 has work on going
gave a bunch of valves to Bay Valve
      velocity steam check valves on F-1160
      discharge check valve on P-1100A
      P-1105 warm up line block valve
      D-3110 loop seal drain valve
      and V-1104 B/P
Blinded E-1186 F/F
Preparing for shroud removal on various F/F's
pulling safeties on C-1100 overhead
```

Vac Area Comments:

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

Today Date: 10/18/2011 Operator Name:
Shift: Days Crew: B7D Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working
- * LPG line wash to the sphere and back purging with N2 to blow out the H2O
- * BFW rinse complete. Low point blow down done on 860, 810, 815, P825s, K826, FC023, LC011, E825s
- * Second baker tank full, switched over to the third tank
- * Blind turned at the PLM on the STM to the front of the plant
- * Bleeders on the bottom of V800 and PC012 plugged
- * Complex is on V701 Fuel Gas
- * V870 gas to PLM LOTO is broken.
- * PC012 gas to PLM LOTO is broken.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* N2 to V-870	
* Most of the temp piping connected.	
* E-800 bearing work	
Blinds installed on nat. gas to feed line, V815 to 4 crude and to relief, MOV841 H2S to SRU, and med. condensate	
cinals stud replacement on MOC to COM MOV 901	
Atomos Area Comments:	

Vac Area Comments:

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Em	ail
Maximo		
Today Date: 10/17/2011	Operator Name: Herring, Steven B.	
Shift: Nights	Crew: C Plant: 5h2s	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working
- * LPG line wash to the sphere and back purging with N2 to blow out the H2O
- * BFW rinse complete. Low point blow down done on 860, 810, 815, P825s, K826, FC023, LC011, E825s
- * Second baker tank full, switched over to the third tank
- * Blind turned at the PLM on the STM to the front of the plant
- * Bleeders on the bottom of V800 and PC012 plugged
- * Complex is on V701 Fuel Gas
- * V870 gas to PLM LOTO is broken.
- * PC012 gas to PLM LOTO is broken.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

E-1190A,B,E and F blinded	ϭ
E-1139 blinded	
E-1129 blinded	
E-1125A blinded	
E-1149's blinded	
C-1100 open and venting	
C-1190 open and venting	
E-1195's and 85 waiting for other bundle remover	
all the primary exchangers have bundles removed	
C-1120 has the site glass blinded	
C-1130 has the site glass and stripping remaining to be blinded	
Atomos Area Comments:	
Blinds installed on nat. gas to feed line, V815 to 4 crude and to relief, MOV841 H2S to SRU, and med. condensate	~
^k E-800 bearing work	
* Most of the temp piping connected.	
* N2 to V-870	

Vac Area Comments:

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

Today Date: 10/16/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

5H2S

- * Oil to K3950 not working
- * LPG line wash to the sphere and back purging with N2 to blow out the H2O
- * BFW rinse complete. Low point blow down done on 860, 810, 815, P825s, K826, FC023, LC011, E825s
- * Second baker tank full, switched over to the third tank
- * Blind turned at the PLM on the STM to the front of the plant
- * Bleeders on the bottom of V800 and PC012 plugged
- * Complex is on V701 Fuel Gas
- * V870 gas to PLM LOTO is broken.
- * PC012 gas to PLM LOTO is broken.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* N2 to V-870 * Most of the temp piping connected. * E-800 bearing work		
blinds out of V 960 boot tomp piping to D 900 suction	will use D 900 to pump out V 960	_

Atomos Area Comments

E-1105A (top) channel head removed awaiting bundle removal

E-1105B hot bolted

E-1107 A (top) removing channel head

E-1107B hot bolted

C-1100 outlet to P-1105's needs to be blinded and the overhead to E-1101's need to be blinded

Vac Area Comments:

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

Email

		Refined Orders		Submit
	Maximo			
Today Date: 10/16/2011		Operator Name:		
Shift: Days		Crew: B&D	Plant:	
Safety		Enviro	onmental	

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

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- * BFW rinse complete. Low point blow down done on 860, 810, 815, P825s, K826, FC023, LC011, E825s
- * Second baker tank full, switched over to the third tank
- * Blind turned at the PLM on the STM to the front of the plant
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8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* N2 to V-870 * Most of the temp piping connected. * E-800 bearing work		
blinds out of V 960 boot tomp piping to D 900 custion	will use D 900 to pump out V 960	\rightarrow
Atomos Area Comments:		
Vac Area Comments:		
Furn Area Comments:		
Plot Limit Area Comments:		

Distillation & Reforming Distillation Shutdown

Submit Email

Today Date: 10/15/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

GHT

* on V701 fuel gas

* F1660 4 burners I/S

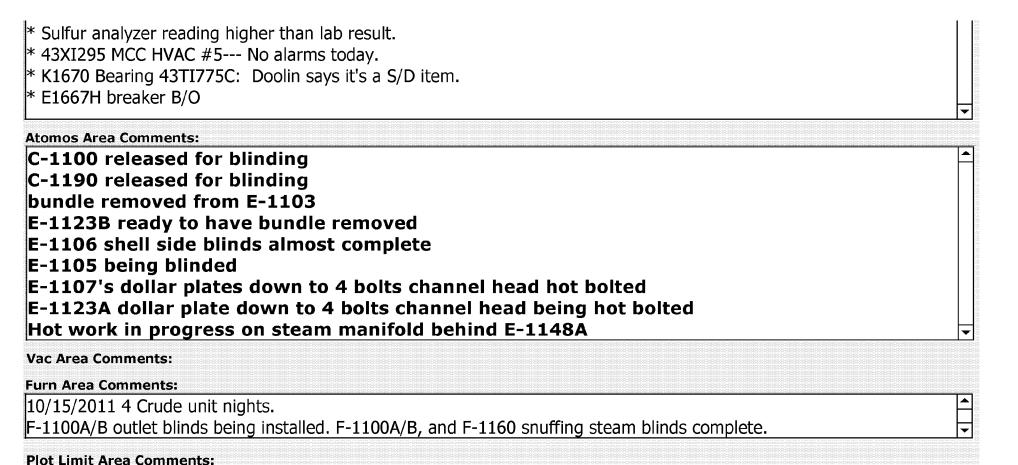
* GHT on Hel Line H2

* DEA system O/S

* FCC light feed opened to GHT.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover



CUSA-CSB-0021620

Distillation & Reforming Distillation Shutdown

Submit Email

Today Date: 10/15/2011 Operator Name:
Shift: Days Crew: B&D Plant:
Safety Environmental

Shutdown Comments

Comments:

DHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

GHT

* on V701 fuel gas

* F1660 4 burners I/S

* GHT on Hel Line H2

* DEA system O/S

* FCC light feed opened to GHT.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* Sulfur analyzer reading higher tha* 43XI295 MCC HVAC #5 No alar* K1670 Bearing 43TI775C: Doolin* E1667H breaker B/O	ms today.	item.			<u></u>	
Atomos Area Comments:						
Vac Area Comments:						

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Orders	J
	Maximo		
Today Date: 10/14/2011		Operator Name:	
Shift: Nights		Crew: A&C	Plant:
Safety		Enviro	nmental

Shutdown Comments

General Comments:

* K1600 S/D Lube oil / Seal oil down
Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary.
P1691 I/S

GHT
* on V701 fuel gas
* F1660 4 burners I/S
* GHT on Hel Line H2
* DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

 FCC light feed opened to GHT. Sulfur analyzer reading higher than lab result. 43XI295 MCC HVAC #5 No alarms today. K1670 Bearing 43TI775C: Doolin says it's a S/D E1667H breaker R/O) item.	▼
Atomos Area Comments:		
Vac Area Comments:		

Distillation & Reforming Distillation Shutdown

Submit Email

Maximo

Today Date: 10/14/2011 Operator Name:
Shift: Days Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

GHT

* K1600 S/D Lube oil / Seal oil down

Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary. P1691 I/S

. 1001 1,0

* on **V701** fuel gas

* F1660 4 burners I/S

* GHT on Hel Line H2

* DEA system O/S

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

* FCC light feed opened to GHT. * Sulfur analyzer reading higher t * 43XI295 MCC HVAC #5 No al * K1670 Bearing 43TI775C: Dool * E16674 brooker B/O	arms today.	em.		
Atomos Area Comments:				
Vac Area Comments:				
Furn Area Comments:				

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Orders	
	Maximo		
Today Date: 10/13/2011	Operator	Name:	
Shift: Nights		Crew: A&C	Plant:
Safety		Enviro	nmental

Shutdown Comments

General Comments:

* K1600 S/D Lube oil / Seal oil down
Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundary.
P1691 I/S
GHT
* on V701 fuel gas
* F1660 4 burners I/S
* GHT on Hel Line H2
* DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* FCC light feed opened to GHT. * Sulfur analyzer reading higher than lab result. * 43XI295 MCC HVAC #5 No alarms today. * K1670 Bearing 43TI775C: Doolin says it's a S/D item. * E1667H brooker B/O	▼
Atomos Area Comments:	
Plot Limit Blinding- 1st deck complete/ top deck continues E-1185B DO NOT CLEAN BLOWDOWN LINE HIGH H2S	-
Vac Area Comments:	
Furn Area Comments:	
Plot Limit Area Comments:	

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Orders	
	Maximo		
Today Date: 10/13/2011		Operator Name:	
Shift: Days		Crew: A Plant	:
Safety		Environmenta	al

Shutdown Comments

General Comments:

DHT
* K1600 S/D Lube oil / Seal oil down
Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundry.
P1691 I/S
GHT
* on V701 fuel gas
* F1660 4 burners I/S
* GHT on Hel Line H2
* DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

 FCC light feed opened to G Sulfur analyzer reading hig 43XI295 MCC HVAC #5 I K1670 Bearing 43TI775C: 	her than lab result.	
_		▼
* E16674 brooker B/O		▼
_		▼
* E16674 brooker B/A		~

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined Orders	
	Maximo		
Today Date: 10/12/2011		Operator Name:	
Shift: Nights		Crew: A&C P	lant:
Safety		Environm	ental

Shutdown Comments

General Comments:

PHT

* K1600 S/D Lube oil down / Seal oil I/S
Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundry.
P1691 I/S

GHT

* on V701 fuel gas

* F1660 4 burners I/S

* GHT on Hel Line H2

* DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

```
st FCC light feed opened to GHT.
* Sulfur analyzer reading higher than lab result.
* 43XI295 MCC HVAC #5--- No alarms today.
* K1670 Bearing 43TI775C: Doolin says it's a S/D item.
* E16674 brooker B/O
Atomos Area Comments:
1,2,3 and 4 side cut hot have been blinded at PLM
1 cold 2 cold 3 cold and 4 cold have been blinded at PLM
1 s/c blinded to off test hdr
2 and 4 s/c ready for blinding at off test manifold
steam is secured to atmos run down lines
V-1103 is venting
PC-51 cracked open
PC-59 b/p cracked open
VDP complete on V-1103
VDP complete on C-1120, C-1130 and C-1100
C-1180 open for entry
V-1102 VDP is complete and venting to atmos
V-1109 VDP is complete and venting to atmos
P-1159A getting clean
P-1129 suction clean
Vac Area Comments:
*All side cuts on Vac side @ PLM are blinded except for resid
*Resid is set up to steam through P1167 min flow bypass to SDA valve and PV652, with drain hoses hooked up to drum on
backside of PLM with vacuum truck driver standing by
*Secondary train is sweeping with N2 and open to atmosphere at low points
*Vac side is completely blocked in from temporary pumpout header
*Steam is blocked in @ the P1102's with a N2 sweep though P1102B pump
Furn Area Comments:
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8/16/20 9:32:18

Plot Limit Area Comments:

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

Submit Email

Today Date: 10/11/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil down / Seal oil I/S Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundry. P1691 I/S

GHT

- st on V701 fuel gas
- * F1660 4 burners I/S
- * GHT on Hel Line H2
- * DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* FCC light feed opened to GHT.	
* Sulfur analyzer reading higher than lab result.	
* 43XI295 MCC HVAC #5 No alarms today.	
* K1670 Bearing 43TI775C: Doolin says it's a S/D item.	
* E1667U brooker P/O	
Atomos Area Comments:	
PLM	
*Installed Plot limit blinds:	
ATCR C-1100	
5NHT □ATCR line	
RLOP Grub	
7 s/c □0T 7 s/c □TKN	
8 s/c □0T	
*V-1102/V-1109 chem clean ongoing	
*Vacuum Truck at plot limit to vacuum out rundown lines after they are put in kiddie pool.	
In plant P/O routed to V-1198	
Installed another temporary pump on V-1198 to help remove level.	
K-1100B F/G and N2 purged (earlier in the shutdown)	
Levels on K-1171's need to be blown down.	
Atmos Side	
Got good numbers on our VDP on C-1100, 10, 20, 30, and V-1100.	
*Venting C-1100 to Atmosphere on top atmospheric vent.	
*C-1180 Open for entry *C-1190 VDP good. Ready to go to atmosphere.	
*P-1180 discharge blocked in up in overhead for V-1102/V-1109 chem clean.	
11PV009B (pre-relief)open.	
Flushed BFW from P-1190 Discharge down LPG line to 5H2S for plant cleanup.	
P-1109A has seal leak. Was cleared by machinist to keep using it. Don't want to damage the other one.	
Vacuum Side	
*C-1160 vented to atmosphere on top atmospheric vent	
Vac Area Comments:	
Furn Area Comments:	

Distillation & Reforming Distillation Shutdown

Submit Email

Today Date: 10/11/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

DHT

* K1600 S/D Lube oil down / Seal oil I/S
Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundry.
P1691 I/S

GHT

* on V701 fuel gas

General Comments:

- * F1660 4 burners I/S
- * GHT on Hel Line H2
- * DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

 * FCC light feed opened to GHT. * Sulfur analyzer reading higher than lab result. * 43XI295 MCC HVAC #5 No alarms today. * K1670 Bearing 43TI775C: Doolin says it's a S/D item. 	
* E1667H brooker P/O Atomos Area Comments:	
4 Crude	_
Steve said he opened up the vent on C-1100 Steam pulled from primary train clean-up. N2 @ P-1101's/E-1101's Steam at product lines P-1129/A 1&2 s/c Hot steam cleaned to plot 2s/c cold, 2 s/c to DHT goin to the suck barrel	
J.C./Kyle/Seu/Fuzzy	Į.
Vac Area Comments:	
Furn Area Comments:	

Distillation & Reforming Distillation Shutdown

Submit Email

Today Date: 10/10/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

DHT

* K1600 S/D Lube oil down / Seal oil I/S Sour water at PLM blocked in to V-1175. (V-1175 o/s) routed to V-3211 via V-1691 at DHT boundry. P1691 I/S

GHT

- st on V701 fuel gas
- * F1660 4 burners I/S
- * GHT on Hel Line H2
- * DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

```
* FCC light feed opened to GHT.
* Sulfur analyzer reading higher than lab result.
* 43XI295 MCC HVAC #5--- No alarms today.
* K1670 Bearing 43TI775C: Doolin says it's a S/D item.
Atomos Area Comments:
primary train steaming to pad
1,2,3 and 4 s/c let downs are steaming to pad
P-1158/A steaming to temp P/O hdr
P-1128/A streaming to temp P/O hdr
P-1148/A steaming to pad
11FC-048 steaming to pad
11FC-028 steaming to temp P/O hdr
HIC-028 steaming to pad
P-1119 steaming to pad
11LC-054 and B/P steaming to pad
ATCR on E-1102 going to temp P/O hdr
all other side cut on primary train going to pad
atmos side cuts and ABCR on E-1108's E-1111, E-1112 and E-1113 going to pad
P-1139 going to pad
P-1149 going to pad
P-1149A 3/sc going to temp P/O hdr 4s/c to pad
P-1128/A going to hdr
P-1129/A going to temp P/O hdr- 29A needs h/c hose from case because of dropped gate
Vac Area Comments:
Vacuum side train steaming to pad
Steaming out entire resid train from P-1165's
Steaming out secondary feed train
Steam lance on TC-115 plugged low-point bleeder
F-1160 steaming to P/O
F-1100A/B steaming to pad
```

8/16/20 9:32:18

D&R Distillation ShutdownTurnover



Distillation & Reforming Distillation Shutdown

		Refined Orders	
	Maximo		
Today Date: 10/9/2011		Operator Name:	
Shift: Nights		Crew: A&C Plant:	
Safety		Environmental	

Submit Email

Shutdown Comments

General Comments:

4 CRUDE

Carl Huth

* Unit down see SHUT DOWN turn over

DHT

- * No change this shift
- * K1600 S/D Lube oil down / Seal oil I/S

GHT

- * Switched over to V701 fuel gas
- * F1660 needed 4 burners to maintain temp.
- * GHT on Hail Line H2
- * DEA system O/S

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

* FCC light feed opened to GHT. * Sulfur analyzer reading higher t * 43XI295 MCC HVAC #5 No ala * K1670 Bearing 43TI775C: Dooli * E16674 brooker B/O	arms today.	▼	500 00000000000000000000000000000000000
Atomos Area Comments:			
Vac Area Comments:			

Distillation & Reforming Distillation Shutdown

Today Date: 10/9/2011 Operator Name:
Shift: Nights Crew: Plant:
Safety Environmental

Shutdown Comments

General Comments:

* No Change

- * K1600 spinning N2
- * Plant down / Oil Out / Plant on Hail Line H2
- * CO and H2S drager good. F1610 S/D.

GHT

DHT

- * Plant steady and on test
- * DEA shut down to C1670
- * H2O flushed from DEA pump to PLM and to C1670
- * Switched over to Hail Line H2 in GHT

H2S

- * DEA circulating at low rate
- * SRU B/Ied against us due to the lack feed to them
- * C840 I/S with minimum rates

10/7 nights 4CU:

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

C-1190 2" blind on vapor line fresh air job on hold until vessel depressurizes, valve not holding at vapor lin V-1102 B/I & Empty. depressuring to relief. effluent B/I at PLM. open ended P/O header pipe at P-1167 3/4" (but has block valve) P/O header incomplete at furnace passes. work in progress.	e.
10/8 Day shift. 4 Crude:	┰
Atomos Area Comments:	
10/9/11	
Vac Area Comments:	<u> </u>
10/9/11 secondary feed train blown out with N2 steam in the P-1102A discharge going through secondary train, cracked open crude side to Temp P/O and open up on all the product side to Temp P/O header	
secondary train open at the F-1100A/B pass flows to Temp P/O header Furn Area Comments:	
Plot Limit Area Comments:	

8/16/20 9:32:18

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/8/2011	Operator Name:	
Shift: Nights	Crew: A/C Plant:	
Safety	Environmental	

Shutdown Comments

General Comments: DHT * No Change * K1600 spinning N2 * Plant down / Oil Out / Plant on Hail Line H2 * CO and H2S drager good. F1610 S/D. GHT * Plant steady and on test * DEA shut down to C1670 * H2O flushed from DEA pump to PLM and to C1670 * Switched over to Hail Line H2 in GHT H2S * DEA circulating at low rate * SRU B/Ied against us due to the lack feed to them * C840 I/S with minimum rates 10/7 nights 4CU:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

C-1190 2" blind on vapor line fresh V-1102 B/I & Empty. depressuring to open ended P/O header pipe at P-1: P/O header incomplete at furnace p	to relief. effluent B/I at P 167 3/4" (but has block v	PLM.	e not holding at vapor line.	200 200 200 200 200 200 200 200 200 200
				i
Atomos Area Comments:				
Vac Area Comments:				
Furn Area Comments:				

D&R Distillation ShutdownTurnover

Plot Limit Area Comments:

CUSA-CSB-0021645

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/8/2011	Operator Name: B&D crews	
Shift: Days	Crew: Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT * K1600 spinning N2 * Plant down / Oil Out / Plant on Hail Line H2 * CO and H2S drager good. F1610 S/D. GHT * DEA shut down to C1670 * H2O flushed from DEA pump to PLM and to C1670 * Switched over to Hail Line H2 in GHT H2S * SRU B/Ied against us due to the lack feed to them * C840 I/S with minimum rates 10/7 nights 4CU: C-1190 2" blind on vapor line fresh air job on hold until vessel depressurizes, valve not holding at vapor line. V-1102 B/I & Empty. depressuring to relief. effluent B/I at PLM. open ended P/O header pipe at P-1167 3/4" (but has block valve)

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

P/O header incomplete at fur	nace passes. work in progress.			
10/8 Day shift, 4 Crude: C1190 vapor line 2" clean-up line blind pulled. 2" valve at vapor line leaks by, added to S/D jobs. rdlq Delta Tech hooking up stuff for chem cleaning C1100, V1100 boot, C1190, and V1190. dsxe 2" V1100 boot steam-out blind pulled dsxe				
Atomos Area Comments:				
Atomos Area Comments: Vac Area Comments:				

8/16/20 9:32:18

Plot Limit Area Comments:

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Em	ail
Maximo			
Today Date: 10/7/2011	Operator Name:		
Shift: Nights	Crew:	Plant:	
Safety	Enviro	nmental	

Shutdown Comments

General Comments:

** K1600 spinning N2 ** Plant down / Oil Out / Plant on Hail Line H2 ** CO and H2S drager good. F1610 S/D. GHT ** DEA shut down to C1670 ** H2O flushed from DEA pump to PLM and to C1670 ** Switched over to Hail Line H2 in GHT H2S ** SRU B/Ied against us due to the lack feed to them ** C840 I/S with minimum rates C-1190 2" blind on vapor line fresh air job on hold until vessel depressurizes, valve not holding at vapor line. V-1102 B/I & Empty. depressuring to relief. effluent B/I at PLM. open ended P/O header pipe at P-1167 3/4" (but has block valve) P/O header incomplete at furnace passes. work in progress.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Atomos Area Comments:	
* Hooked up N2 per the N2 hose list.	_
* Hooked up some steam points, still more to do on list.	
* N2 going in V-1100	
* Desalter Blocked in and Drained	
* slowly de-pressuring V-1102 to relief off of top	
* P-1101's racked out and electrically LOTO'd	
Mike Fes	▼
Vac Area Comments:	
Hooked up N2 per the N2 hose list	
Hooked up some steam points, still more on list.	
Mike Fes	
	▼
Furn Area Comments:	
Plot Limit Area Comments:	

Distillation & Reforming Distillation Shutdown

Submit Email

		Refine	d Orders		
	Maximo				
Today Date: 10/7/2011		Operator Name:			
Shift: Nights		Crew:		Plant:	
Safety			Environi	mental	

Shutdown Comments

General Comments:

* K1600 spinning N2 * Plant down / Oil Out / Plant on Hail Line H2 * CO and H2S drager good. F1610 S/D. GHT * DEA shut down to C1670 * H2O flushed from DEA pump to PLM and to C1670 * Switched over to Hail Line H2 in GHT H2S * SRU B/Ied against us due to the lack feed to them * C840 I/S with minimum rates C-1190 2" blind on vapor line fresh air job on hold until vessel depressurizes, valve not holding at vapor line.

8/16/20 9:32:18

Atomos Area Comments:

Vac Area Comments:

D&R Distillation ShutdownTurnover

Furn Area Comments:
Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/7/2011	Operator Name: Huth, Carl	
Shift: Nights	Crew: A Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

- * K1600 spinning N2
- * Plant down / Oil Out / Plant on Hail Line H2
- * CO and H2S drager good. F1610 S/D.

GHT

- * DEA shut down to C1670 / Rich and Lean lines B/I at PLM
- * H2O flushed from DEA pump to PLM and blew the line clear from C1670 back to the pump with system pressure
- * GHT on Hail Line H2

H2S

- * SRU B/Ied against us due to the lack feed to them
- * C840 I/S with minimum rates

Atomos Area Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Vac Area Comments:
Furn Area Comments:
Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	;	Submit Email
Maximo			
Today Date: 10/7/2011	Operator Name:		
Shift: Days	Crew:	Plant:	
Safety	Envi	ronmental	

Shutdown Comments

General Comments:

DHT

* Plant down / Oil Out / Plant on Hail Line H2

* CO and H2S drager good. F1610 S/D. Proceeding with the H2 cool down. Well switch to N2 when the first skin reaches 225

GHT

* Switched over to Hail Line H2 in GHT

H2S

- * SRU B/Ied against us due to the lack feed to them
- * C840 I/S with minimum rates

4Crude

Plant shut down. Flushing lots of stuff. All Primary train bypasses cracked open. P1128 I/B and O/B seals leak, DO NOT UNBLOCK PUMP per Brad. dd Fitters hooking up temp spool from BFW FC444 to P1190 suction. P1190 B/I for this job. dd P1149A won't start now. md

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

PLM:	H2O washing Grub line / ATCR from H2O open into Util. header on top	•		es			2000 2000 2000 2000 2000 2000 2000 200
	V-1160 oil to Cr. Fd. Most all operator blinds turned fo	r util. header & p	o header @ P	PLM		 	
Atomo	os Area Comments:						
Vac A	rea Comments:						
Furn A	Area Comments:						

Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/6/2011	Operator Name: Huth, Carl	
Shift: Nights	Crew: A Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

DHT

* Plant down / Oil Out / Plant on Hail Line H2

* CO and H2S drager good. F1610 S/D. Proceeding with the H2 cool down. Well switch to N2 when the first skin reaches 225

GHT

* Switched over to Hail Line H2 in GHT

H2S

* SRU B/Ied against us due to the lack feed to them

* C840 I/S with minimum rates

Atomos Area Comments:

Vac Area Comments:

Furn Area Comments:

Plot Limit Area Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

wo blocked in to crude feed. Crude MOV clo Atmos and Vac sidecuts, resid - routed to E wo flushed 142 line. wo Flushed 5 tar line. wo flushed 8 S/C line to RLOP Resid OT line to crude feed line flushed. (11	E-1164's / OT. (nothing currently turned on	except Vac Resid)
Chevron Corp.		Distillation & Reforming
Today Date: 10/4/2011 Shift: Nights Safety	Refined Orders Operator Name: Crew: Plant: Environmental	Distillation Shutdown Submit Email
Shutdown Comments General Comments: C-1180 Column is blinded and manways are open. Atomos Area Comments:	Ready for maintenance when they want it.	<u>↑</u>
Vac Area Comments:		
Furn Area Comments:		

8/16/20 9:32:18

Plot Limit Area Comments:

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

Submit Email

Shutdown Comments

Another safe night 4CU S/D HO test 8/25 second test today Atmos Area manways open xxx Furnace Area Continuing with start up Sulfiding in progress First sulfide batch done heating up for second batch - no work done in GHT

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

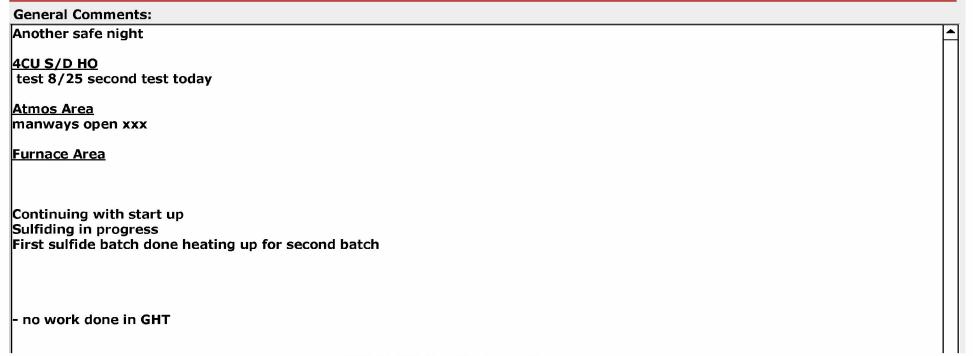
Test for 2011 S/D			200 mm m
my test sil			
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			
Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

Submit Email

		Refined	Orders
	Maximo		
Today Date: 8/25/2011		Operator Name:	
Shift: Days		Crew:	Plant:
Safety			Environmental

Shutdown Comments



8/16/20 9:32:18

D&R Distillation ShutdownTurnover

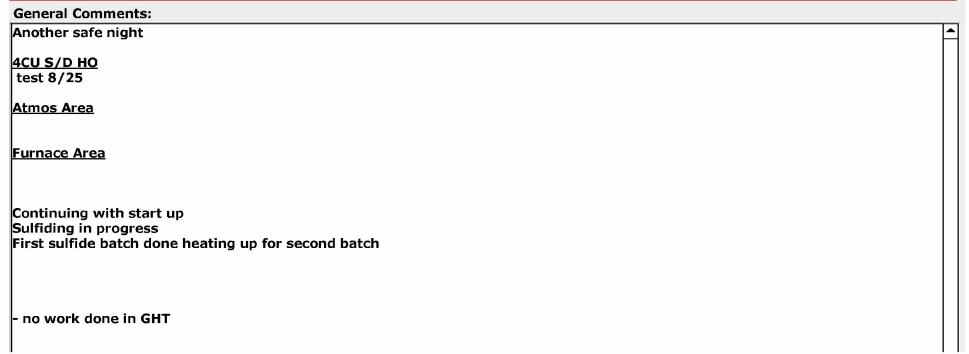
Test for 2011 S/D			200 mm m
my test sil			
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			
Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

Submit Email

	Refined Orders
Maximo	
Today Date: 8/22/2011	Operator Name:
Shift: Days	Crew: Plant:
Safety	Environmental

Shutdown Comments



8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Test for 2011 S/D			200 mm m
my test sil			
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			
Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

Submit Email

				Refined	Orders
			Maximo		
oday	Date:	8/22/2011		Operator Name:	
	Shift:	Days		Crew:	Plant:
fety					Environmental

Shutdown Comments

General Comments:	
Another safe night	_
рнт	
Continuing with start up Sulfiding in progress First sulfide batch done heating up for second batch	
GHT	
- no work done in GHT	-
Atomos Area Comments:	
Vac Area Comments:	
Furn Area Comments:	
Plot Limit Area Comments:	

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

Submit Email

				Refined	Orders
			Maximo		
oday	Date:	1/5/2011		Operator Name:	
	Shift:	Nights		Crew:	Plant:
fety					Environmental

Shutdown Comments

General Comments:		
Another safe night	_	Ī
рнт		
Continuing with start up Sulfiding in progress First sulfide batch done heating up for second batch		
GHT		
- no work done in GHT	-	
Atomos Area Comments:		Ī
Vac Area Comments:		
Furn Area Comments:		
Plot Limit Area Comments:		

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

Richmona Refinery		Distillation Shutdown
Maximo Today Date: 11/23/2010	Refined Orders Operator Name: Cartier, Jacque-michael	Submit Email
Shift: Nights	Crew: B Plant: DHT	
Safety	Environmental	
Shutdown Comments		
General Comments: Another safe night		
рнт		
Continuing with start up		
Sulfiding in progress First sulfide batch done heating up for secon	nd batch	
GHT		

Atomos Area Comments:

- no work done in GHT

Vac Area Comments:

Furn Area Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Today Date: 11/22/2010 Shift: Nights	Operator Name: Cartier, Jacque-michael Crew: A Plant: dht	
Safety	Environmental	
another safe night	<u> </u>	

Shutdown Comments

General Comments:

DHT Continuing with start up Medium loop in progress P-1665A out of service with blown seal Using p-1665 for medium loop P-1604A and P-1601 need to update status (repaired or still under maintenance) Distillation side maintaining about 90% level P-1665A loto'ed out for maintenance Brand removing staging for access to E-1681 inlet and outlet B/V for excessing out during long loop High pressure system leak check performed at 500psi GHT - no work done in GHT

Atomos Area Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Vac Area Comments:
Furn Area Comments:
Plot Limit Area Comments:
riot fillit Area collinents.

Distillation & Reforming Distillation Shutdown

Maximo Today Date: 11/21/2010	Refined Orders Operator Name: Cartier, Jacque-michael	Submit Email
Shift: Nights Safety	Crew: A Plant: DHT Environmental	
Shutdown Comments		
General Comments:		_
DHT		
Continuing with start up Completed the pressure test of the sour K-1600 is commissioned and at minimu Make-Up H2 in service and Bleeding N2 Fire marshal at 0430 posted OK to Streat Commissioned and placed in service BF	m governor thru PC000B to relief am F-1660	
GHT		

Atomos Area Comments:

- no work done in GHT

Vac Area Comments:

Furn Area Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/20/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: A Plant: DHT
Safety	Environmental

Shutdown Comments

General Comments: DHT * V-1691 has completed PSSR and is in service * V-1620 de blinding is complete * DHT Yellow line complete * Staging being removed from fin fan deck * House keeping on going. continued removing staging * PSSR completed on High pressure section * High pressure side O2 free and pressuring up for leak check * Purging C-1660 to relief GHT - no work completed in GHT

Atomos Area Comments:

Vac Area Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Furn Area Comments:		
Plot Limit Area Comments:		
Chevron Corp. Richmond Refinery		Distillation & Reforming Distillation Shutdown
	Refined Orders	Submit Email
Today Date: 11/19/2010	Onesator Names Carties Jacque michael	1
Shift: Nights	Operator Name: Cartier, Jacque-michael Crew: A Plant: DHT	
Safety	Environmental	
Shutdown Commonts		
Shutdown Comments		
General Comments:		
Atomos Area Comments:		
Vac Area Comments:		
Furn Area Comments:		

Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/16/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: D Plant: DHT/GHT
Safetv	Fnvironmental

Shutdown Comments

General Comments:

DHT

- * E-1666 Bundle hydro blasting complete and eddy current in progress
- * Still working on GV-001 (R-1610 bleeder valves) concidering welding of new valve
- * Welded plugs on the E-1660's
- * HOT WORK on E1611 reactor effluent inlet and outlet instrument connections complete
- * Work completed on GHT GV-01 (P-1691 steam inlet bleeder valve) still need to pull blinds
- * V-1691 released to start pulling blinds, waiting on E-1666 completion
- * Work continuing on V1620
- * C-1600 has 17 of 22 layers installed
- * 1 of the E-1611 DP meters were hydro'ed.
- * R-1610 guench line blinds removed and top elbow install
- st Going to install another valve on GV-002 (E1611B Tubeside inlet bleeder) won't pass hydro with new valve welded on ?
- * Most work complete, awaiting control valves, PRD's and gaskets for installation
- * Do not remove bottom blind until hot work is done on R1610 and E-1611 bleeder valves
- * E-1660, last welding complete.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover Page 98

GHT			50 mm
- Piping on E-1681 removed - No Seal flush or Lube oil flushes perfor - No work on K-1670 this evening. Days	erforming the over speed	trin test	 _
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			
Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Today Date: 11/15/2010 Op Shift: Nights	erator Name: Gazard, David Crew: E Plant: DHT	
Safety	Environmental	
BEWARE OF SLIPPING HAZARD and UNEVEN PAVEME	ENTS 🔻	

Shutdown Comments

General Comments:

Shutdown Turnover nightshift 11/15/2010

DHT

- l- E1666 Bundle installed
- Work completed on GV-001 (R-1610 bleeder valves)
- Welded plugs on the E1660's
- HOT WORK on E1611 reactor effluent inlet and outlet instrument connections complete
- Work completed on GHT GV-01 (P-1691 steam inlet bleeder valve)
- V1691 released to start pulling blinds
- Entry on V1620 and C1600
- R-1610 quench line blinds removed and top elbow install
- Going to install another valve on GV-002 (E1611B Tubeside inlet bleeder) won't pass hydro with new valve welded on ?
- Most work complete, awaiting control valves, PRD's and gaskets for installation
- Do not remove bottom blind until hot work is done on R1610 and E-1611 bleeder valves. --E-1611 DP meters are also tied to this blind point.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover Page 100

- C1600 belzona repairs and curing. Final inspection this afternoon - V1620 major repairs needed (belzona), redwood painting setting		2000 2000 2000 2000 2000 2000 2000 200
Atomos Area Comments:		
Vac Area Comments:		
Furn Area Comments:		

8/16/20 9:32:18

Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Ema	ail
Maximo		
Today Date: 11/14/2010	Operator Name: Cartier, Jacque-michael	
Shift: Nights	Crew: B Plant: DHT	
Safety	Environmental	

Shutdown Comments

DHT Most work complete, awaiting control valves, PRD's and gaskets for installtion High pressure side temp. piping removed C-1600 belzona repairs and curing. Final inspection this afternoon V-1620 major repairs needed (belzona), redwood painting setting up V-1691 vortex tab needs re-welding, pitting concerns inside R-1610 cat loading complete basket to be installed GHT Plans to hydro E-1681 on dayshift No Seal flush or Lube oil flushes performed this evening

Atomos Area Comments:

Vac Area Comments:

General Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Furn Area Comments:	
Diet Limit Area Comments	

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Ema
Maximo	
Today Date: 11/12/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: B Plant: DHT
Safety	Fnvironmental

Shutdown Comments

General Comments:

DHT

V-1620 Chem cleaned, flushed and Blinded. The vessel is cleaned out and demisted pads removed . setting up staging for hydroblasting and inspection.

E-1681C hydro blasting and eddy current complete plugs installed.

GV-03,04 and 06 blinded and ready for maintenance

Extra valve 01 (P-1650A) is completed

GV-05 hydro is completed waiting for maintenance to install

GV-01 (R-1610 outlet) waiting for world wide welding

V-1691 Cleaned blinded and open to atmosphere. Depressurization survey done.

E-1660A/B hydro in process blades and shroud installed.

Vortex breaker for C-1600 inspected and waiting for installation after column work

R-1610 cataslyst loading in progress

Orifice 012 (H2 to E-1610's) was replaced and flanges inspected torque to 600 pounds.

GHT

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

No Seal flush or Lube oil flus	hes performed this evening	7
Atomos Area Comments:		
Vac Area Comments:		
Furn Area Comments:		
Plot I imit Area Comments:		

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 11/11/2010	Operator Name: Cartier, Jacque-michael	
Shift: Nights	Crew: C Plant: DHT	
Safetv	Environmental	

Shutdown Comments

General Comments: DHT V-1620 Chem clean complete and flushed. Blinding in progress E-1681's hydro blasting and eddy current in progress. Suspended for fresh air work til dayshift GV-07 welding is complete hydro complete. Waiting in weltech to remove welding hut V-1630 still at 6 psi cannot pull PRD. Suggest steaming V-1630 to V-1691 during V-1691 steam clean phase. turn over to dayshift P-1691 safety pulled V-1691 blinded for chem clean. Slide valve is closed The old E-1660A/B are out of the unit and the New E-1660's are in place Vortex breaker for C-1600 inspected R-1610 dryout in process Oriface 097 has been replaced. Staging set up for orifice 012 GHT No Seal flush or Lube oil flushes performed this evening

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Atomos Area Comments:
Vac Area Comments:
Vac Area Comments.
Furn Area Comments:
Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 11/10/2010	Operator Name: Cartier, Jacque-michael	
Shift: Nights	Crew: C Plant: DHT	
Safetv	Environmental	_

Shutdown Comments

General Comments:

DHT V-1620 Chem clean complete and flushed. Five psi on vessel E-1681's hydro blasting in progress GV-07 welding is complete. Waiting on hydro V-1630, V-1650 V-1660 and V-1691 LOTO'ed Both safeties pulled on V-1660 Safety on C-1650 in process of removing Plan on working through to V-1630 and E-1611 V-1691 set up for chem. Clean. Slide valve is closed Night shift worked on getting the relief system ready for maintenance and PRD's pulled R-1610 CAT dump complete in process of final clean up and inspect from PED C-1600 more packing removed estimate 65% complete (work stopped for PRD removal) FC01 piping to DHT feed has been removed. (Slip blind in place until boiler maker located on dayshift) GHT Hydro blasting of E-1681 continuing

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Seal flush and Lube oil flushes continui	lg
Atomos Area Comments:	
Atomos Area Comments.	
Vac Area Comments:	
Furn Area Comments:	
Plot Limit Area Comments:	

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/9/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Nights	Crew: A Plant: DHT/GHT
Safety	Fnyironmental

Shutdown Comments

General Comments:

DHT

E-1666 bundle is out. Maintenance working on removing the shell.

Setting up V-1620 to start chem cleaning.

Released GV-09, GV-07, and GV-04 to maint. Hot work on GV-07.

Steaming through PRT from LV-021A to clean-up for PRD removal.

N2 pop and purge on E-1681 fans. Liquid was still present in the tubes when pulling header plugs.

Drained E-1611 shellside for PRD removal.

N2 purge on SH2O header for PRD removal. Holding 10psi on system.

PLM loto'd on process lines. Utilities still in service. Racked out and loto'd MCC.

Still dumping cat.

Shrouds removed on E-1660 fin-fans.

Depressure and loto V-1630, C-1650, and V-1650 in prep for PRD removal and V-1691 chem clean.

Finish blowdowns to relief drum. Want to get out of the relief business.

Remove elbow on V-1640 outlet to C-1600 in prep for work in the morning.

Remove temp pipe on distillation side. Clean-up for maintenance.

Atomos Area Comments:
Vac Area Comments:
Furn Area Comments:
Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 11/8/2010	Operator Name: Sean Subia	
Shift: Nights	Crew: E Plant: DHT	
Safety	Environmental	
Remove some temporary piping	-	

Shutdown Comments

General Comments:

E-1666 added blinds:

Blinded @ E-1665 Shell in

Blinded @ 16PV001

Blinded @ 16PV001 B/P B/L

Blinded @ E-1666 Shell in

Removed Channel Head E-1666 Working toward removal of bundle

C-1600 added blind:

Blinded @ V-1600 1st flange of top to vent added blind

C-1660

in progress of pulling top ell still need to pull ell at V-1640

All other blinds should be done

K-1670 started flushing Seal oil about 1AM

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

*E-1681 Chem clean complete *K-1670 no lube/seal oil flushes last n *K-1670/PV725 still in shop	ight		<u></u>
Atomos Area Comments:			1 1
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			

8/16/20 9:32:18

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/7/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: D Plant: DHT/GHT
Safety	Environmental

Shutdown Comments

*E-1681 Chem clean complete *K-1670 no lube/seal oil flushes last night *K-1670/PV725 still in shop *DHT R-1670 water flooded and bottom bed empty. Top bed plugged, vacuum in progress for top bed V-1660/C-1660 chem clean complete, waiting for maintenance to remove fan and shroud assemblies C-1600 chem clean in progress E-1665/1666 feed side de-oiled steaming to pumpout E-1665/1666 product side de-oiled and steaming to pumpout Installing blinds on E-1612's inlet. 2" spool on LT028 needs to be installed and V-1620 ready for chem. clean

8/16/20 9:32:18

Vac Area Comments: Furn Area Comments:

D&R Distillation ShutdownTurnover

Plot Limit Area Comments: Chevron Corp. Richmond Refinery Submit Email Refined Orders

Distillation & Reforming Distillation Shutdown

Maximo **Today Date:** 11/7/2010 Shift: Nights Safety

Operator Name: Sohnrey, Kenneth C. Crew: C Plant: GHT/DHT

Environmental

Shutdown Comments

General Comments:

Atomos Area Comments:

Vac Area Comments:

Furn Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/5/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Nights	Crew: C Plant: DHT/GHT
Safetv	Fnyironmental

Shutdown Comments

General Comments:

рнт

SAFETY SAFETY Continue to work and drive SAFELY.

Prevention: Do LPSA, JHA, Barricade

Tape, Situational awareness, proper PPE

& Hand placement.

SAFE Shift. "0" Incidents, "0" Injury. Several scott air

jobs-no problems. Beaware, Line of fire, Hands/Body

positioning, clear glasses. SAFETY topic of day for

Saturday is: TRAFFIC.

****Safety 308474 MAINT JFCH

**Other 0956 BACK PAGE E-1660's- Installed one Chem clean blind under fresh air. 308474 MAINT MIAK

VDR done by CFD. OK to go to atmosphere. All

blowdown points on R-1610 system blowing dry.

OPS KCSO

CRITICAL PATH CRITTICA Work GHT (E-1680) as time permits. Need

to pull blinds, install spools and button

up. Finished hydro tubeside.

Priority # 1;

Rx-1610- JamesTimec working hot bolting top and

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

bottom. Popping and Purging ongoing with N2 to LEL and VOC's. Once cleared for work, Ops to LO then we will need to install bottom (slip) blind, dump connections for classifier, pull top head, a with BFW. BFW to Baker Tanks; We need to pull a blind an and hoses into Baker Tanks and flip one elb	OTO, install all and flood ad run			~
Atomos Area Comments:				
Vac Area Comments:				
Furn Area Comments:				

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/4/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: A Plant: DHT/GHT
Safety	Environmental Environmental

Shutdown Comments

#E-1680 shell side hydro is done *E-1680 tube side in progress *K-1671 lube/seal oil flushes continuing *DHT V-1630 C-1650, V-1650 and V-1660 is de oiled V-1660/C-1660 steamed to de oil the E-1660's C-1660 E-1660A/B Loto'ed for E-1660A/B chem clean Maintenance waiting for crane support to lift blinds and tools Continued blowing low points *DHT recycle loop pop and purge #5 in progress N2 purging. Hi LEL (44) and H2S(40) no CO Atomos Area Comments:

8/16/20 9:32:18

Vac Area Comments: Furn Area Comments:

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/4/2010	Operator Name: Cartier, Jacque-michael
Shift: Days	Crew: E Plant: DHT/GHT
Safety	Environmental

Shutdown Comments

#E-1167 hydro is done #E-1667A-H De-loto'ed #V-1680 De loto'ed #E-1682 De-loto'ed *Bind turned at K-1600 suction E-1660A/B tarped and shroud hot bolted C-1660 drained Maintenance hard piping utility water to P-1600 suction for water wash of DEA system V-1620 water and oil low points empty *DHT R-1610 Cool down in progress N2 purging. N2 sweep complete. In process of 2nd pop and purge

8/16/20 9:32:18

Atomos Area Comments:

Vac Area Comments: Furn Area Comments:

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo Today Date: 11/3/2010	Operator Name: Sohnrey, Kenneth C.	
Shift: Nights	Crew: B Plant: DHT/GHT	
Safety	Environmental	

Shutdown Comments

8/16/20 9:32:18

Vac Area Comments: Furn Area Comments:

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/3/2010	Operator Name: Cartier, Jacque-michael
Shift: Days	Crew: E Plant: DHT/GHT
Safety	Fnyironmental

Shutdown Comments

General Comments:

*E-1167 hydro retest in progress

Number of tubes needed tp be conditioned and re plugged

*DHT Blind turned at 16FC011A to pumpout and P-1662 discharge to pumpout

Blind turned at 150# Steam to C-1660 and V-1660

Maintenance still working on N2 tie-ins for DHT. Ran out of hoses.

Racked out E-1660A/B and P-1665.

Scaffold built for LP Condensate 2" block valve Temp pump out hdr removed from P-1680's

*DHT R-1610 Cool down in progress

H2S 10>ppm at 0247

Checked for CO at 0130 per procedure and back up check at 0247

No more CO tubes to be found

Benzene at 11.6 ppm

Initiated C-1600 shut down procedure

Atomos Area Comments:

Vac Area Comments:

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Furn Area Comments:
Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/2/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Nights	Crew: B Plant: GHT/DHT
Safety	Fnvironmental

Shutdown Comments

General Comments: GHT ****Safety SAFETY MISC MAINT JFCH E-1667A-H BA401-O1 Exchanger filled upContinuePRDs installedGages installedWorking on installing 1" blinds on topNeed to install pump and hydro **EXCH MAINT FKLO** Working on hydro for fin-fans. OPS KCSO EXCH E-1680 INSP RECO BA429- Bundel installed 303164 MAINT FKLO Putting new bundle in E-1680. OPS KCSO K-1670 BRG INSP BA501-E Seal oil jumper lines installed. Can't heat up but will Continue circulate and screen until clean. MACHINERY 303526 MAINT GELP Installed jumper lines to circulate lube oil. Need oil to be Continue until clean. 110 degrees to screen. TK-1670 OP'S LOTO BA50 Started circulating lube oil. Mechanics are setting up for seal oil circulation. MACHINERY 303526 OPS KCSO PIPING TEMP PIPE BA108-01 Can remove temp pipe at P-1680 pumps. 304050 OPS KCSO

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

OPS LIST BA102-E1 EXVLV-02 & 03 are PLM on dayshift when time permits. VALVE (Rpr) 304048 OPS KCSO	e done. Can bring 8	50# steam to			
DHT !st priority is getting the DHT cleaned upon the cleased for Maint work. Work with					
Atomos Area Comments:					
Vac Area Comments:					
Furn Area Comments:					

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 11/1/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: E Plant: DHT/GHT
Safety	Environmental

Shutdown Comments

General Comments:

GHT

*E-1682 bundle cooling water outlet spool installed

Need to get safety installed next

*E-1167 hydro blind installation in progress

DHT

*DHT Low point tie in complete including P-1665/1695 steam spools

Gages installed on temp pump out hdr

Hooked-up N2 connections to temp pumpout headers.

Removed blind on 3" N2 tie-in to K-1600 discharge.

Connected P-1665 tie-in.

Removed some blinds on pumpout headers.

Will remove blinds on low point tie-ins on high pressure side after 1st satisfactory CO test (per procedure)

Turned PO spools on E-1665 tube side and PRT.

Clean-up spool on P-1601A suction needs to be installed as soon ready from shop.

*DHT HEL Line Hot Strip in progress Bleeding to 166 line

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

Distillation section bottled up			
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			

8/16/20 9:32:18

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/26/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Days	Crew: D Plant: GHT/DHT
Safety	Environmental

Shutdown Comments

General Comments:

DHT/GHT- Dayshift

lонт

P-1612 water injection system SD.

Stripping steam vented to atmosphere on C-50 and C-60.

PRT uncoupled in preparation for clean-up.

Blocked in both LV-021A and LV-021B.

Blocked in LV-023

Circulating Rhen H2 still.

Circulating HEL Line H2 to 166 Line, sampled good.

P-1660 pumps down.

Had inspections look at brickwork in F-1610 East Box, suggested getting a heat gun to find any possible hot spots.

GHT

Pulling E-1680 bundle

Working on setting up for the hydro on E-1667's

E-1682 hydro'd shell and tube side.

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

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rum Area comments:			
Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Ema	il
Maximo		
Today Date: 10/24/2010	Operator Name: Cartier, Jacque-michael	
Shift: Nights	Crew: E Plant: ght	
Safety	Environmental	

Shutdown Comments

General Comments:

GHT- Nightshift

150# steam system is loto'ed and ready for maintenance

E-1667's LOTO'ed, blinded and chem cleaned.

E-1667A-D have tubes removed, inspection not started.

V-1670 LOTO'ed, blinded and chem cleaned.

depressurization survey was performed by plant protection at abot 1130 P.M.

Rx temp are lowering nicely.

Top of bed 1 TI's are all lower than 95 degrees

Bottom of bed 1 TI's are lower than 95 degreeas

Top of bed 2 TI are 143, 138 and 138

all TI on bottom bed 2 are less than 95 degrees. at midnight directed by sil to move all N2 tp quench

8/16/20 9:32:18 D&R Distillation ShutdownTurnover Page 132

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Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/24/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Nights	Crew: B Plant: GHT
Safety	Fnvironmental

Shutdown Comments

GHT- Nightshift GHT- Nightshift E-1667's LOTO'ed, blinded and chem cleaned. E-1667A-D have tubes removed, inspection not started. V-1670 LOTO'ed, blinded and chem cleaning is in progress Estimated time of completion is 2 P.M. Rx temp are lowering nicely all beds should be <95 by end of dayshift.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

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Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/24/2010	Operator Name: Cartier, Jacque-michael
Shift: Days	Crew: E Plant: GHT
Safety	Environmental

Shutdown Comments

General Comments: GHT- Nightshift

E-1667's LOTO'ed, blinded and chem cleaned.

E-1667A-D have tubes removed, inspection not started.

V-1670 LOTO'ed, blinded and chem cleaning is in progress

Estimated time of completion is 2 P.M.

Rx temp are lowering nicely all beds should be <95 by end of dayshift.

D&R Distillation ShutdownTurnover 8/16/20 9:32:18 Page 136

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Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/22/2010	Operator Name: Cartier, Jacque-michael	
Shift: Nights	Crew: E Plant: GHT	
Safety	Environmental	

Shutdown Comments

General Comments:

GHT- Nightshift

E-1667's were blinded on dayshift.

E-1667's are being chem cleaned.

This should be complete, flushed and drained by 8:00 A.M.

Completed blind installation on V-1670 outlet.

Completed blind installation on C-1670 inlet from V-1673.

Initiated DEA water wash.

In process of 2nd water wash of C-1670 and V-1670.

Maintenance needs to install blind on DEA into C-1670 after 2nd water wash.

E-1682 was removed on dayshift.

R-1670 top head off and blinded on dayshift.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover Page 138

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Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/21/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: E Plant: GHT
Safety	Environmental

Shutdown Comments

General Comments:

GHT- Nightshift

E-1667's are ready for maintenance in the morning.

LOTO is complete for E1667A-H.

Look at getting DEA H2O wash blinds (same as V-1670 LOTO) loto'd and ready for maintenance.

V-1670 is LOTO'ed and ready for maintenance.

Maintain 2 psi on R-1670 thru N2 connection on outlet.

E-1682 is LOTO'd and released to maintenance.

Channel head is removed, working on pulling the bundle.

 $\mathsf{TK-}1670$ was LOTO'd and released to maintenance.

Will eventually want to start circulating the lube oil system.

Seal oil system will need to be circulated when PRD's on P-1673's are reinstalled.

All PRD's are removed.

R-1670 isolated and LOTO'd for blinding. Inserted bottom blind.

Will continue blinding dayshift.

43PV725 is pulled.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

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Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/21/2010	Operator Name: Sohnrey, Kenneth C.	
Shift: Nights	Crew: C Plant: GHT	
Safety	Environmental	

Shutdown Comments

General Comments:

GHT- Dayshift

MISC MISC Work on getting E-1667's ready for maintenance in the morning. Look at getting DEA H2O wash blinds loto'd and ready for maintenance. Maintain 2 psi on R-1670.

**Misc OPS KCSO

E-1682 INSP RECO BA430- E-1682 is LOTO'd and released to maintenance.

Channel head is removed, working on pulling the bundle.

EXCH 303508 OPS KCSO

TK-1670 OP'S LOTO BA50 TK-1670 was LOTO'd and released to maintenance.

Will eventually want to start circulating the lube oil

system. Seal oil system will need to be circulated when

PRD's on P-1673's are reinstalled,

MACHINERY 303526 OPS KCSO

PRDs RELIEF VLV'S BA104-I1 All PRD's were removed. 309885 OPS KCSO

OPS BLD LIST BA30301 R-1670 isolated and LOTO'd for blinding. Inserted

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

bottom blind. Will continue blind REACTORS 303524 OPS KCSO VALVE (Rpr) OPS LIST BA102-E1	•	lled.			
Atomos Area Comments:					
Vac Area Comments:					
Furn Area Comments:					

8/16/20 9:32:18

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 10/20/2010	Operator Name: Cartier, Jacque-michael	
Shift: Nights	Crew: E Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:

M2 Pop and Purge, done!
N2 going in at the discharge of K-1670.
QCD and Fire Marshal confirm >98% N2
Fire marshall verified LEL,<10000 PPM for PVD.
secured blowing down liquid on V-1680 H2O side.
E-1682 is LOTO'ed
TK-1670 is decommissioned and LOTO'ed.
R-1670 hot bolting complete per MOC #22634 guidelines.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

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Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit En	nail
Maximo		
Today Date: 10/20/2010	Operator Name: Sohnrey, Kenneth C.	
Shift: Nights	Crew: C Plant: GHT	
Safety	Fnvironmental	

Shutdown Comments

General Comments:

GHT-

Continue to N2 Pop and Purge. Double check to make sure nothing is getting into the reactor loop system.

Continuing to N2 Pop N Purge. N2 going in at the discharge of K-1670. Took two balloon samples to QCD and both came back @ 97.6% N2. Fire marshall came out and checked for LEL and O2 content ~ results were

7% O2 and pegged out the LEL limit. Need to get the

LEL's down. Loto'd the PLM on the process lines only, no utilities.

Blowing down liquid still on V-1680 H2O side.

E-1676 BA423-01 Cooling water side is blinded and dollar plate is removed. Process side has been depressured down to 5 psi. Maintenance was Ok with that.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

E-1680 cooling water side is blin removed. Not removing the char				
R-1670 hot bolting complete pe guidelines.	r MOC #22634			
Atomos Area Comments:				
Vac Area Comments:				
Furn Area Comments:				

8/16/20 9:32:18

Plot Limit Area Comments:

D&R Distillation ShutdownTurnover

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/19/2010	Operator Name: Cartier, Jacque-michael
Shift: Nights	Crew: E Plant: GHT
Safety	Environmental

Shutdown Comments

General Comments:

GHT-

We "POP'ed the H2 loop while it had H2 circulating. Recycle loop has been pop and purged once with N2, we are charging the recycle loop with N2 for another "POP". We continued with the blowdown of low points.

Steamed E-1680 to relief and completed LOTO GH-13 LOTO was completed.

D&R Distillation ShutdownTurnover 8/16/20 9:32:18 Page 148

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Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/18/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Days	Crew: C Plant: GHT
Safety	Fnvironmental

Shutdown Comments

General Comments:

GHT-

Sampled K-1670 suction @ 10:00am for CO and sample came back Oppm.

Sampled R-1670 outlet @ 3:00pm for CO and sample came back 0ppm.

Given the go-ahead to begin cool down procedure by process.

Started blowing down low points on the R-1670 system. E-1683 shellside outlet appears to have liquid present when blowing down.

V-1680 H2O level has been holding steady.

Working on LOTO for PRD's on V-1692, V-1678, and 500# Steam Block Valve.

For Tonight-

-Begin cool down procedure.

-SD DEA system.

-Work on LOTO for PRD's on V-1678, V-1692, and 500# Steam PRD Block Valve.

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Furn Area Comments:		
Plot Limit Area Comments:		

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/17/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Days	Crew: D Plant: GHT
Safety	Environmental

Shutdown Comments

General Comments:

GHT-

Double blocked controllers 43FV945B & 43FV821

Shutdown P-1675's, P-1670's, E-1667's I-L, and all E-1665's.

Oil level stopped accumulating in V-1680 about 10:00am

Oil level in V-1680 flatlined for 2hrs till 12:00

Resampled HEL Line for CO. Sample came back showing no CO content.

Westside is already sending HEL Line H2 through first stage K-900 to GHT.

Don't need to bring in HEL Line from DHT boundary. Noted in procedure sign-off book.

Drained oil from V-1680 to C-1671.

Drained V-1680 H2O to V-1175 and Temp Pumpout header. Could not get level below 5%. Blocked in H2O and level creeps up slightly. May need to blowdown more to pumpout or could still be getting oil from R-1670.

Still not calling official 12hr HEL Line Strip yet.

Closed 43FV956.

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Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo Today Date: 10/16/2010	Operator Name: Sohnrey, Kenneth C.	
Shift: Days	Crew: D Plant: GHT	
Safety	Fnvironmental	

Shutdown Comments

General Comments:

GHT-

DMC is off

Feed stopped @ 3:11 pm.

Fuel Gas choppers and min fires on F-1660 are b/p'd

P-1670/A low flow s/d is bypassed.

Product routed to off-test.

Reactors R-1671/70 are bypassed going to C-1671.

43FV821 B/I and BP.

DEA system is down.

R-1671 oil is bypassed.

Reduced steam to E-1679.

Blocked in 43FV433B product valve to tankage. Appears controller is leaking by.

Pulled one burner off F-1660 and maintaining temp.

V-1680 level slowly dropping. may need to block in level controllers.

|***10-16-10***

Put the blind in the closed position on H2 Stripping Line to R-1671.

R-1671 De-oiled and blocked in with N2 blanket holding at 20 psi.

8/16/20 9:32:18 D&R Distillation ShutdownTurnover

N2 going to E-1679. 500# De-superheated steam blocked in at 43F S/D P-1678's. Raised temp on R-1670 CAT to 490 degrees. N2 to V-1671 for psi control. Shutdown all E-1667's for V-1680	PC219 and U	pstream BV	/ 43FV40:	1.		
Atomos Area Comments:						
Vac Area Comments:						
Furn Area Comments:						

Plot Limit Area Comments:

Distillation & Reforming Distillation Shutdown

	Refined Orders Submit Email
Maximo	
Today Date: 10/15/2010	Operator Name: Sohnrey, Kenneth C.
Shift: Days	Crew: D Plant: GHT
Safety	Environmental

Shutdown Comments

General Comments:

GHT-

DMC is off

Feed stopped @ 3:11 pm.

Fuel Gas choppers and min fires on F-1660 are b/p'd

P-1670/A low flow s/d is bypassed.

Product routed to off-test.

Reactors R-1671/70 are bypassed going to C-1671.

43FV821 B/I and BP.

DEA system is down.

R-1671 oil is bypassed.

Reduced steam to E-1679.

Blocked in 43FV433B product valve to tankage. Appears controller is leaking by.

Pulled one burner off F-1660 and maintaining temp.

V-1680 level slowly dropping. may need to block in level controllers.

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Plot Limit Area Comments:	
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Distillation & Reforming Distillation Shutdown

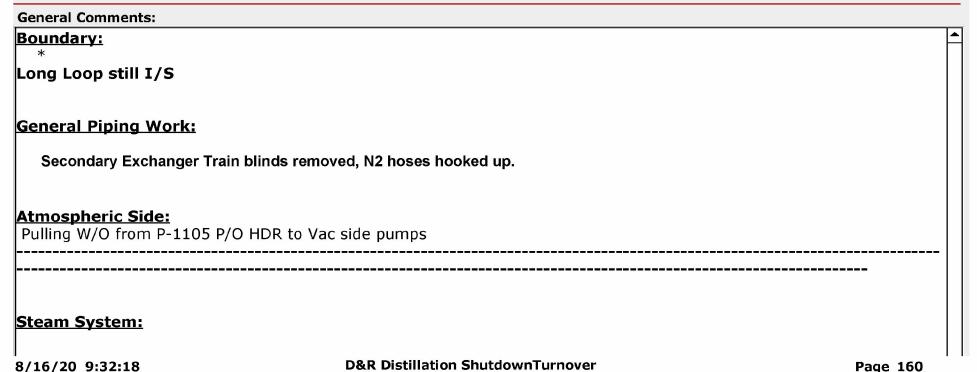
Today Date: 8/1/2009 Shift: Days Safety	Refined Orders Operator Name: Decambra, Robert/Story. Crew: B Plant: 4 Cru Environmental	Submit Email ude
Sarety	Environmental	
Chartelesson Community		
Shutdown Comments		
General Comments:		
Boundary: *		
General Piping Work:		
Atmospheric Side:		
	AITING ON 2S/C FLANGE TO BE LINED UP/ HO	CV-542 FIXED AND WORKING/ F-11004
PASS 5 TIGHTENED FOR AIR LEAK		or ore recorded to the recorde

Steam System:	
Vacuum Side:	
Atomos Area Comments:	
Vac Area Comments:	
Furn Area Comments:	
Plot Limit Area Comments:	

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 7/24/2009	Operator Name: Story, Michael, Sousa	
Shift: Nights	Crew: D Plant: 4CU	
Safety	Environmental	

Shutdown Comments



D&R Distillation ShutdownTurnover Page 160

Vacuum Side:					
Flushed 6, 8 s/c's to P/L. Flushin	ıg 7 s/c & Overflas	<u>sh</u>		▼	
Atomos Area Comments:					
Vac Area Comments:					
Furn Area Comments:					
Plot Limit Area Comments:					

Distillation & Reforming Distillation Shutdown

Richmond Rennery	Distination Shataow	•
Today Date: 7/23/2009 Shift: Nights Safety	Refined Orders Operator Name: Cameron, Chase V. & Crew: C Plant: DHT/4 Crude pit stop Environmental	
Shutdown Comments General Comments:		
Boundary: *		
General Piping Work:		
Atmospheric Side:		
Steam System:		

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

<u>Vacuum Side:</u>			
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			
Plot Limit Area Comments:			

Chevron Corp. Distillation & Reforming Richmond Refinery Distillation Shutdown Submit Email Refined Orders Maximo **Today Date:** 7/23/2009 **Operator Name:** Shift: Days Crew: Plant: Safety **Environmental Shutdown Comments General Comments: Boundary: General Piping Work:** Atmospheric Side:

8/16/20 9:32:18 D&R Distillation ShutdownTurnover Page 164

Steam System:

<u>Vacuum Side:</u>			
Atomos Area Comments:			
Vac Area Comments:			
Furn Area Comments:			
Plot Limit Area Comments:			

Distillation & Reforming Distillation Shutdown

	Refined Orders	Submit Email
Maximo		
Today Date: 9/17/2008	Operator Name: King, Lowell J.]
Shift: Days	Crew: E Plant:	
Safety	Environmental	

Shutdown Comments

General Comments:	
Boundary: *	•
General Piping Work:	
<u>Atmospheric Side:</u>	
Steam System:	

8/16/20 9:32:18

D&R Distillation ShutdownTurnover

Vacuum Side:	
Atomos Area Comments:]
Vac Area Comments:	
Furn Area Comments:	
Plot Limit Area Comments:	